



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C2-HC
Job Sheet 197772



Part No: C2-HC

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 2,000 lbs Lift Capacity (909 kg) With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 9/10/19

Description: SIOP

Type: Stock

Note: IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/10/19		0.00	0.50	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	9/10/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
140	Packaging 3-1 - Stock - B4B	1 pcs	9/10/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S236157



Part: C2 - HC

Job No: 197772

Serial No/Batch: S236157

Revision:

Inspector:

AP 2019-11-30
Michel 2019-11-28

DAS 30 NOV 29 2019

DAS 30 NOV 29 2019

					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	DC - 1 - B4B	1 pcs	9/10/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
160	QC 21 - SA	1 pcs	9/10/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Small Fab - Assemble the hook into the cage using the hardware called out on the C2-C drawing and torque AN5
 Descriptions: fasteners to 100-140 in. lbs. and AN6 fasteners to 160-190 in. lbs.
 120 - QC5- Inspect part completeness to step on W/O
 140 - Identify as per dwg & Stock Location: SA 160
 150 - Document Control - Photocopy blue file and create labels as per O&OPM-C45
 160 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C2	C-Series Remote Hook 2,000 lbs Lift Capacity	1 pcs (1 ea)	100-Small Fab - 1	<u>5225/30</u>
C2-C	Single Cage	1 pcs (1 ea)	100-Small Fab - 1	<u>5218702</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	C2	1	4	0
	C2-C	1	0	0

Part Specifications	
Specifications could not be found.	

Soft-T-eye (M138973)

Plex 7/16/19 10:33 AM Dart.Renwick.Jennifer